
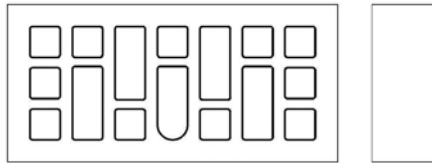


HD CLAY MASONRY UNITS CAT I (UNITS FOR UNPROTECTED MASONRY) TECHNICAL FORM N° 0830129

MANUFACTURER: CERÁMICA MALPESA, S.A.	 AENOR Producto Certificado
MADE IN: VILLANUEVA DE LA REINA (JAÉN)	
PRODUCT DESCRIPTION: HD CLAY MASONRY UNIT R-40 OF 236 x 113 x HEIGHT	
HEIGHTS (mm): 36-50-73	
BRAND NAME: BRIGHT KALGOORLIE - KLINKER AMBAR / BRIGHT KATHERINE - KLINKER ROBLE	
MASS COLORATION: DARK YELLOW / LIGHT SALMON	

PIECE SKETCH



TECHNICAL CHARACTERISTICS

Characteristic		Test Method	Manufacturer ensured values	AENOR required values	
Appearance & structure	exfoliations and stratifications	Visual over 6 pieces	None		
	cracked units		≤ 1 cracked unit	≤ 1 cracked piece	
	chip units		≤ 1 piece with m.i.d. between 7-15 mm	≤ 1 piece with m.i.d. between 7-15 mm	
Dimensional tolerances (mm)	Mean value	UNE 67039 EX	0 pieces with mean individual value > 15 mm		
			length (l)	± 4	± 4
	width (w)		± 3	± 3	
	height (h)		0,25 x h½	máx of (0,25 x h½) ó 2	
	Range		length (l)	± 5	± 5
			width (w)	± 3	± 3
height (h)		0,3 x h½	0,3 x h½		
Wall thickness (mm)	unprotected face shells	UNE-EN 772-16	≥ 15,0	≥ 15,0	
	protected face shells		≥ 10,0	≥ 10,0	
	webs		≥ 5,0	≥ 5,0	
Plane parallelism of bed faces (mm)			N/A		
Flatness of bed faces (mm)	Diagonal	UNE-EN 772-20	N/A	N/A	
			l > 300 mm	≤ 3	
			300 ≥ l ≥ 250 mm	≤ 2	
Percentage of voids (%)	Declared value (%)	UNE-EN 772-3	38	≤ 45	
	Tolerance (%)		Min: 34 - Máx: 42		
Volume of the largest void (% of gross)		UNE-EN 772-9	≤ 12,5	≤ 12,5	
Combined thickness of webs and shells (%)		UNE-EN 772-16	≥ 20	≥ 20	
Water absorption (%)		Annex C UNE-EN 771-1	≤ 6	≤ 6	
Damp proof courses (%)		UNE-EN 772-7	N/A		
Initial rate of water absorption (Kg/(m² x min))		UNE-EN 772-11	≤ 0,6		
Characteristic normalized compressive strength (N/mm²)		UNE-EN 772-1	≥ 40	≥ 40	
Density	Gross dry (Kg/m³)		2.230		
	Net dry (Kg/m³)		1.340		
	Tolerance (%)		± 10	± 10	
Weight (g)	Reduction for density	NON	Annex D RP 34.01		
			Minimum value ensured per height: 1.065- 1.450-2.095		
Efflorescences		UNE 67029 EX	Non efflorescence	Slightly efflorescence	
Durability (Freeze/thaw)		UNE 67028 EX	F2 (25 cycles)		
Thermal properties (Method)		CTE Catalogue	Test carried out in cold store with forced ventilation		
			Tabulated value		
			0,35		
			0,180 - 0,180 - 0,210		
Water vapour permeability - μ		Annex A UNE-EN 1745	50/100		
Content of active soluble salts		UNE-EN 772-5	S2		
Moisture movement (mm/m)		UNE 67036	≤ 0,40		
Fire reaction		UNE-EN 13501-1	GRADE A1		
Bond strength (N/mm²)		Annex C UNE-EN 998-2	≥ 0,15	≥ 0,15	
Surface colours		Anexo D RP 34.01	The piece is manufactured with or without surface colouration.		
Water repellent treatment			NON		
Accessory units			YES		
Remarks					

The combined thickness stated corresponds to the direction of heat flow in the wall. The models Klinker Ambar and Klinker Roble can have superficial treatment (flashed). Different surface finishes available (flat, cork, rough, etc). Bricks can be manufactured in one or two widths, or other kind of perforations.